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目录

# 低压一般用途电机

**Low voltage  
General performance motors**





# 目录

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# 产品概述

## General information

### 标准

ABB 电机采用全封闭三相鼠笼型设计，其工艺符合 IEC 和 EN 国际标准。同时，可按要求提供符合其他国家规范的电机。

所有生产厂家均通过 ISO 9001 国际质量认证及 ISO 14000 环境标准，并符合所有适用的欧盟指令。



### 产品简介

ABB M2BAX 系列产品是用于一般用途的低压高效三相异步电动机。该系列电机通过 ABB 全球研发平台设计，面对全球及中国市场。设计遵循 IEC 国际标准以及中国 GB 标准，效率达到 IE2, IE3 能效等级。符合中国 2 级, 3 级能效标准（GB18613-2012）。

M2BAX 系列电机主要是针对大批量购买电机的 OEM 客户设计，其应用包括风机、水泵、减速机等，可适用于水处理、暖通空调、食品饮料、纺织、电力、机床、造纸、冶金等行业。M2BAX 的优异品质及服务为客户提供了增值的空间，其标准电机的库存设计和更短的供货周期确保了订单的快速交付，更高的产品灵活性可满足各类客户需求。

### Standards

ABB motors are of the totally enclosed, three phase squirrel cage type, built to comply with international IEC and EN standards. Motors conforming to other national and international specifications are also available on request.

All production units are certified to ISO 9001 international quality standard as well as ISO 14000 environmental standard and conform to all applicable EU Directives.

### IEC/EN

电气 Electrical	机械 Mechanical
IEC/EN 60034-1	IEC 60072
IEC/EN 60034-2-1	IEC/EN 60034-5
IEC/EN 60034-30	IEC/EN 60034-6
IEC/EN 60034-8	IEC/EN 60034-7
IEC/EN 60034-12	IEC/EN 60034-8
	IEC 60034-14

### Brief

M2BAX - Low voltage general performance motors are ABB high efficiency products. This series of motors are designed for both the Chinese market and export. Product development is on ABB strong R&D platform. The design is in line with international IEC standards and China local GB standards. The efficiency level reaches IE3 and IE2, equivalent to Grade 2 and Grade 3 (GB18613-2012).

M2BAX is specially designed for OEM customers, mainly integrated with fans, pumps and gear boxes. Main applications include Water & Waste water treatment, HVAC, Food & Beverage, Textile, Power, Pulp & Paper, Metal and others industries. The high quality of M2BAX and the excellent service of ABB continuously make value for the customers. Standard motors are on stock, which can shorten lead time and ensure a fast delivery. Higher product flexibilities lead to meet the ever-changing need from our customers.

# 产品概述 - 安装结构形式

## General information - Mounting arrangements

### 底脚安装型电机

#### Foot-mounted motor

代码 I / 代码 II  
Code I / code II

IM B3	IM V5	IM V6	IM B6	IM B7	IM B8
IM 1001	IM 1011	IM 1031	IM 1051	IM 1061	IM 1071

产品代码位置 12  
Product code pos. 12

A = 底脚安装型, 接线盒在顶部  
foot-mounted, term.box top

M000007

### 凸缘安装型电机, 大凸缘

#### Flange-mounted motor, large flange

代码 I / 代码 II  
Code I / code II

IM B5	IM V1	IM V3	*) IM 3051	*) IM 3061	*) IM 3071
IM 3001	IM 3011	IM 3031			

产品代码位置 12  
Product code pos. 12

B = 凸缘安装型, 大凸缘  
flange mounted, large flange

M000008

### 凸缘安装型电机, 小凸缘

#### Flange-mounted motor, small flange

代码 I / 代码 II  
Code I / code II

IM B14	IM V18	IM V19	*) IM 3651	*) IM 3661	*) IM 3671
IM 3601	IM 3611	IM 3631			

变量代码  
Variant code

047 = B5 派生出 B14  
B14 from B5

M000009

### 底脚和凸缘安装型电机, 大凸缘

#### Foot- and flange-mounted motor with feet, large flange

代码 I / 代码 II  
Code I / code II

IM B35	IM V15	IM V35	*) IM 2051	*) IM 2061	*) IM 2071
IM 2001	IM 2011	IM 2031			

变量代码  
Variant code

009 = B3 派生出 B35  
B35 from B3

M000010

### 底脚和凸缘安装型电机, 小凸缘

#### Foot- and flange-mounted motor with feet, small flange

代码 I / 代码 II  
Code I / code II

IM B34	IM V17	IM 2131	IM 2151	IM 2161	IM 2171
IM 2101	IM 2111				

变量代码  
Variant code

008 = B3 派生出 B34  
B34 from B3

M000011

\*) Not Stated in IEC 60034-7.

IEC 60034-7 无规定

# 产品概述 - 防护等级: IP 代码 / IK 代码

## General information - Degrees of protection: IP code/IK code

按旋转电机外壳提供的防护等级分类符合

- 对于 IP 代码, 适用 IEC 60034-5 或 EN 60529
- 对于 IK 代码, 适用 EN 50102

### IP 防护

防止人员接触（或接近）带电部件，以及机壳内的运转部件。同时避免外界固体异物侵入机器内，保护机器，避免进水防止受到有害影响。

### IK 代码

机壳保护电机不受外部机械冲击不利影响的程度分级。

Classification of degrees of protection provided by enclosures of rotating machines refers to:

- Standard IEC 60034-5 or EN 60529 for IP code
- Standard EN 50102 for IK code

### IP protection

Protection of persons against getting in contact with (or approaching) live parts and against contact with moving parts inside the enclosure. Also protection of the machine against ingress of solid foreign objects. Protection of machines against the harmful effects due to the ingress of water.

### IK code

Classification of degrees of protection provided by enclosure for motors against external mechanical impacts.

#### IP 代码说明 Explanation of the IP code

特征字母 Ingress protection	对人和机壳内电机部件的保护程度 Degree of protection to persons and to parts of the motors inside the enclosure	机壳防止机器进水, 遭受有害影响的防水程度 Degree of protection provided by the enclosure with respect to harmful effects due to ingress of water
IP	5	5
	1	2

#### 位置1 Position 1

- 2: 防止大于 12mm 的固体进入机壳  
Motors protected against solid objects greater than 12 mm
- 4: 防止大于 1mm 的固体进入机壳  
Motors protected against solid objects greater than 1 mm
- 5: 防尘保护电机  
Dust-protected motors
- 6: 隔尘电机  
Dust-tight motors

#### 位置2 Position 2

- 3: 使电机被溅水后不受损害  
Motors protected against spraying water
- 4: 使电机被淋水后不受损害  
Motors protected against splashing water
- 5: 使电机被喷水后不受损害  
Motors protected against water jets
- 6: 使电机遭大浪后不受损害  
Motors protected against heavy seas

#### IK 代码说明 Explanation of the IK code

国际机械保护 International mechanical protection	特征组 Characteristic group
IK	08

#### 位置1 Position 1

IK代码和冲击能量之间的关系:  
Relation between IK code and impact energy:

IK代码 冲击能量焦耳  
IK code Impact energy/Joule

0:	不按照EN 50102提供保护 Not protected according to EN 50102
01:	0.15
02:	0.2
03:	0.35
04:	0.5
05:	0.7
06:	1
07:	2
08:	5 (ABB 标准) 5 (ABB Standard)
09:	10
10:	20

# 订购信息

## Ordering information

订购时，请按照示例在订单中说明以下最小数据。电机产品代码根据以下示例编写。

示例	
电机型号	M2BAX 112 MA
极数	4
安装方式 (IM 代码)	IM B3 ( IM1001 )
额定输出	4 kW
产品代码	3GBA 112 310-ADCCN
附加代码 (如需)	

### 产品代码说明 Explanation of the product code

电机型号 Motor type	电机尺寸 Motor size	产品代码 Product code	安装方式代码, 电压及频率代码, 产品族代码 Mounting arrangement, voltage and frequency code, generation codes	变量代码 Variant codes
<b>M2BAX</b>	<b>112MA</b>	<b>3GBA 112 310 - ADCCN</b>		<b>002, etc</b>
1 2 3 4 5 6 7 8 9 10 11 12 13 14				

#### 位置 1-4

3GBA = 全封闭铸铁机座电机

#### 位置 5-6

##### IEC 机座

07 = 71	11 = 112	20 = 200	31 = 315
08 = 80	13 = 132	22 = 225	35 = 355
09 = 90	16 = 160	25 = 250	
10 = 100	18 = 180	28 = 280	

#### 位置 7

##### 极对数

- 1=2 极
- 2=4 极
- 3=6 极
- 4=8 极

#### 位置 8 -10

##### 序列号

#### 位置 11

-(破折号)

#### 位置 12

##### 安装方式

A = 底脚安装型电机

B = 凸缘安装型电机带通孔的大凸缘。

#### 位置 13

##### 电压和频率

D 380 VΔ, 400 VΔ, 660 VY 50 Hz
S 220 VΔ, 380 VY, 400 VY 50 Hz

#### 位置 14

##### 产品族代码

When placing an order, please state the following minimum data in the order, as in the example. The product code of the motor is composed in accordance with the following example.

#### Example

Motor type	M2BAX 112 MA
Pole number	4
Mounting arrangement ( IM-code )	IM B3 ( IM1001 )
Rated output	4 kW
Product code	3GBA 112 310-ADCCN
Variant codes if needed	

#### Positions 1 to 4

3GBA = Totally enclosed motor with cast iron frame

#### Positions 5 to 6

##### IEC size

07 = 71	11 = 112	20 = 200	31 = 315
08 = 80	13 = 132	22 = 225	35 = 355
09 = 90	16 = 160	25 = 250	
10 = 100	18 = 180	28 = 280	

#### Positions 7

##### Speed (pole pairs)

- 1=2 poles
- 2=4 poles
- 3=6 poles
- 4=8 poles

#### Positions 8 to 10

##### Serial number

#### Positions 11

-(dash)

#### Position 12

##### Mounting arrangement

A = Foot-mounted motor

B = Flange-mounted motor. Large flange with clearance holes.

#### Position 13

##### Voltage and frequency

D 380 VΔ, 400 VΔ, 660 VY 50 Hz

S 220 VΔ, 380 VY, 400 VY 50 Hz

#### Position 14

##### Generation code



# 电气特性

## Electrical design

### 额定输出

M2BAX 系列电机的额定功率是指电机运行在 S1- 连续工作制的情况下（IEC 60034-1），此时周围环境温度范围为 -20°C ~ 40°C，海拔高度不超过 1000m。

### 电压、频率

IEC 60034-1 定义了电压和频率的波动对温升的影响。标准将电压和频率的综合变化分为 A 和 B 两个区域。区域 A 是电压偏差  $\pm 5\%$  和频率偏差  $\pm 2\%$  的情况；区域 B 是电压偏差  $\pm 10\%$  和频率偏差  $+3\%/-5\%$  的情况。

电机均能在 A 和 B 两区域内提供额定转矩，但温升会高于在额定电压和频率情况下的值。电机只允许在区域 B 中短时间运行。

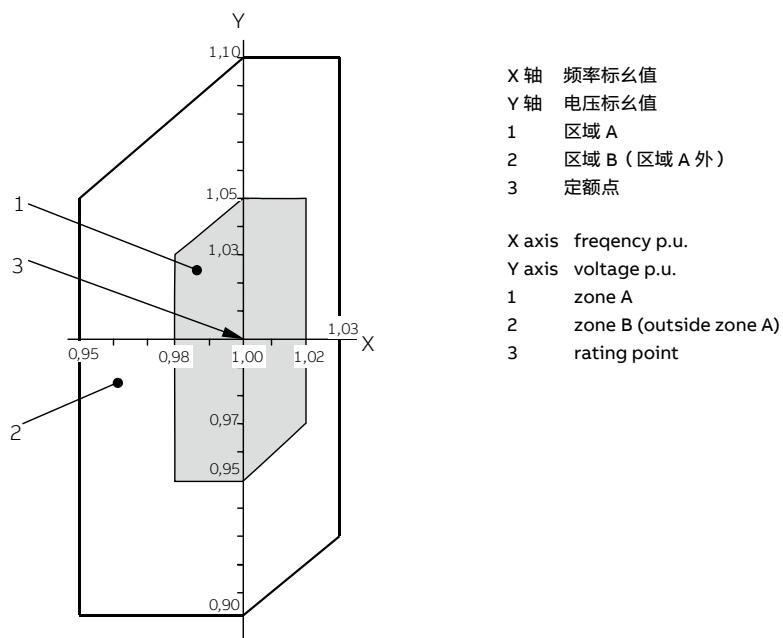
### Rated Output

M2BAX motors rated outputs means that the motor runs under continuous duty S1 (IEC 60034-1) operation at ambient temperature from -20°C ~ 40°C and at altitudes of up to 1000 m above sea level.

### Voltage and Frequency

The impact on temperature rise caused by voltage and frequency fluctuation is defined in IEC 60034-1. The standard divides the combinations into two zones, zone A and B. Zone A is the combination of voltage deviation  $\pm 5\%$  and frequency deviation  $\pm 2\%$ . Zone B is the combination of voltage deviation  $\pm 10\%$  and frequency deviation  $+3\%/-5\%$ .

The motors are capable of supplying the rated torque in both zone A and B, but the temperature rise will be higher than at rated voltage and frequency. The motors are to be in operation only for a short period of time in zone B.



# 电气特性

## Electrical design

### 绝缘系统

ABB 采用 F 级绝缘材料，B 级温升，是当今业界通用的要求。

F 级绝缘系统 B 级温升的采用，使 ABB 产品可获得 25°C 的安全裕度。这使电机在短时间内过载使用，或在较高环境温度和海拔，或在高电压和频率容差下使用成为可能。这一设计同样可用于延长绝缘寿命。例如，温度降低 10K，绝缘寿命延长。

### B 级绝缘 (130°C)

- 额定环境温度 40°C
- 最大允许温升 80K
- 热点温升裕度 10K

### F 级绝缘 (155°C)

- 额定环境温度 40°C
- 最大允许温升 105K
- 热点温升裕度 10K

### H 级绝缘 (180°C)

- 额定环境温度 40°C
- 最大允许温升 125K
- 热点温升裕度 10K

### Insulation

ABB uses class F insulation, which with temperature rise B, is the common requirement among industry today. The use of class F insulation with class B temperature rise gives ABB products a 25 °C safety margin. This can be used to increase the loading for limited periods, to operate at higher ambient temperatures or altitudes, or with greater voltage and frequency tolerances. It can also be used to extend insulation life. For instance, a 10 K temperature reduction will extend the insulation life.

### Thermal class 130 (B)

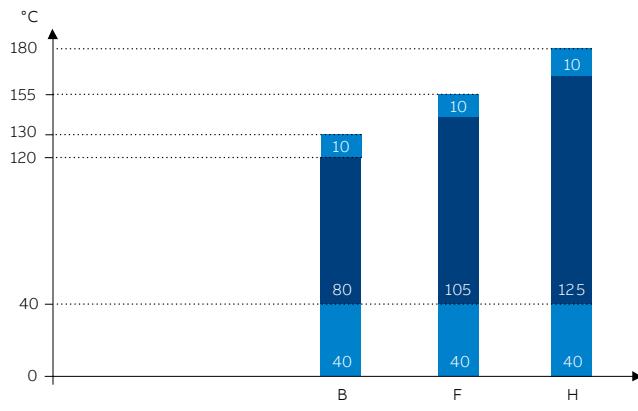
- Nominal ambient temperature 40 °C
- Max permissible temperature rise 80K
- Hot spot temperature margin 10K

### Thermal class 155 (F)

- Nominal ambient temperature 40 °C
- Max permissible temperature rise 105K
- Hot spot temperature margin 10K

### Thermal class 180 (H)

- Nominal ambient temperature 40 °C
- Max permissible temperature rise 125K
- Hot spot temperature margin 10K



各绝缘等级的安全裕度  
Safety margins per thermal class

# 电气特性

## Electrical design

### 运行环境

根据 IEC 60034-1 规定，容差是指测试值与铭牌（或样本）标称值之间的最大允许偏差。测试结果基于按照 IEC 60034-2-1, IEC 60034-9, IEC 60034-12 所规定的测试。

### 过载倍数

根据 IEC 60034, M2BAX 系列电机能够在额定电压和频率下承受 1.5 倍的额定电流达 2 分钟。

### Environmental

In accordance with IEC 60034-1, tolerance is the maximum allowed deviation between the test result and the declared value on the rating plate (or in the catalog). Test results are based on test procedures in accordance with IEC 60034-2-1, IEC 60034-9, and IEC 60034-12.

### Overload times

According to IEC 60034, M2BAX motors are designed to withstand overload capacity of 1.5 times rated current for 2 minutes at rated voltage and frequency.

### 电气数据容差

#### Tolerance for electricel data

	效率 Efficiency	功率因数 * Power factor	启动电流 Locked rotor current $I_s / I_N$	堵转转矩 Locked rotor torque $T_L / T_N$	最大转矩 Breakdown torque $T_b / T_N$	转动惯量 Moment of inertia	噪声等级 Noise level
PN (kW) ≤ 150	-15 % (1- $\eta$ )	-1/6 (1- $\cos \phi$ )	+20 % of the current	[ -15 % + 25 % ] of the torque	-10 % of the value	± 10 % of the value	+3 dB(A)
PN (kW) ≤ 150	-15 % (1- $\eta$ )						
转差率 Slip							
PN (kW) < 1	± 30 %						
PN (kW) ≥ 1	± 20 %						

\* 功率因数容差最小绝对值：0.02，最大绝对值：0.07。

\* Power factor minimum absolute value 0.02, maximum absolute value 0.07.

### 环境温度及海拔高度

标准电机设计的最大环境温度为 40°C，最高海拔为 1000m。如果当电机在较高的环境温度或海拔下运行，输出功率相应降低。详情请咨询 ABB。

### Ambient temperatures and high altitudes

Normal motors are designed for operation at a maximum ambient temperature of 40°C and at a maximum altitude of 1000 meters above sea level. If a motor is operated at higher ambient temperatures or altitude, it should be derated.

Detailed information, please contact your ABB sales office.

### 对于不同高度和（或）不同环境温度的功率换算系数 kHT

#### Factor kHT for different site altitudes and / or coolant temperature

海拔高度 Site altitude above see level	对应海拔高度的环境温度 Site altitude above see level coolant temperature					
	< 30°C	30 ~ 40°C	45°C	50°C	55°C	60°C
1000 m	1.07	1.00	0.96	0.92	0.87	0.82
1500 m	1.04	0.97	0.93	0.89	0.84	0.79
2000 m	1.00	0.94	0.90	0.86	0.82	0.77
2500 m	0.96	0.90	0.86	0.83	0.78	0.74
3000 m	0.92	0.86	0.82	0.79	0.75	0.70
3500 m	0.88	0.82	0.79	0.75	0.71	0.67
4000 m	0.82	0.77	0.74	0.71	0.67	0.63

# 机械设计

## Mechanical design

### 表面处理

ABB 低压电机标准喷漆系统符合 ISO/ EN 12944:2 的腐蚀类别 C3M (相当于中等耐腐蚀性及耐用性)。其它耐腐蚀类别 C4M 和 C5M , 可以使用变量代码 115, 754 进行订购。

ABB 的标准色为蒙赛尔蓝 8B 4.5/3.25。其它颜色, 请用变量代码 114, 646 进行订购。

### 机械振动

ABB 标准电机满足 IEC60034-14 标准中的 A 级振动。如需 B 级振动, 请使用变量代码 417。

### Surface treatment

ABB's standard surface treatment is corrosivity category C3, durability range M (which equal to medium corrosivity and medium durability) based on the ISO 12944 standard. Special surface treatment is available in corrosivity categories C4 and C5, durability class M for both. See variant code 115, 754.

The standard ABB paint color for motors is Munsell blue 8B 4.5/3.25. Other colors are also available, see variant code 114, 646.

### Vibration

ABB motor meets the requirements of class A vibration based on IEC60034-14 standard. For class B vibration ,use variant code 417.

# 机械设计

## Mechanical design

### 机座

包括底脚在内的电机机座是铸铁制成的。整体式铸铁底脚能够实现稳固的安装及降低振动。可提供底脚安装型、凸缘安装型及二者结合的电机。

### 排水孔

如果在非常湿润或潮湿的环境下，特别是在断续负载下操作电机，则应设置排水孔。根据电机安装方法，指定相应的 IM 标号，如 IM 3031。

机座号为 71 到 355 的电机安装了排水孔及闭合塞。孔塞在出厂时打开。安装电机时，确保排水孔朝下。

垂直安装时，上塞必须完全闭合。在灰尘过多的环境中，两个塞都应闭合。

安装方式不同于底脚安装型 IM B3 时，请在订购时使用变量代码 066。

请参阅“排水孔”标题下的变量代码 066。

### Motor frame

The motor frame is made of cast iron, and the standard design includes cast iron feet. Integrated cast iron feet provide rigid mounting, and lower vibration. Motors can be supplied for foot mounting, flange mounting, and combinations of these.

### Drain holes

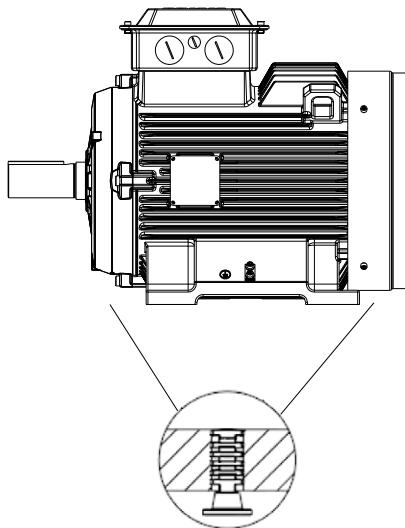
Motors that will be operated in very humid or wet environments, and especially under intermittent duty, should be provided with drain holes. The IM designation, such as IM 3031, determines the intended mounting arrangement for the motor.

Motor sizes 71 - 355 are fitted with drain holes and closable plugs. The plugs are open on delivery. When mounting the motors, ensure that the drain holes face downwards.

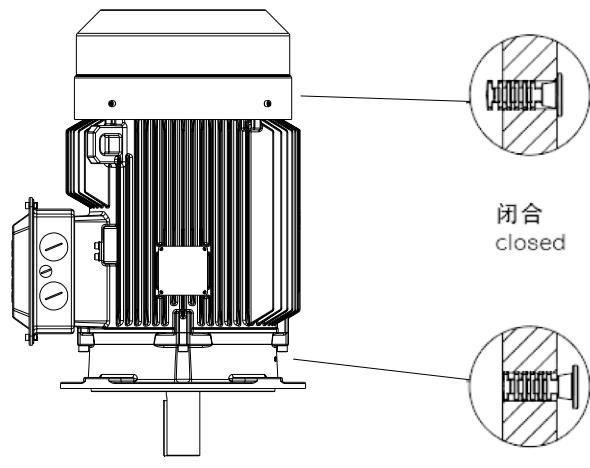
In the case of vertical mounting, the upper plug must be hammered home completely. In very dusty environments, both plugs should be hammered home.

When mounting arrangement differs from foot mounted IM B3, mention variant code 066 when ordering.

See variant codes 066 under the heading “Drain holes”.



打开  
open



打开  
open

机座号 71-355  
标准情况下配备排水孔及闭合塞

As standard, motor sizes 71 - 355 are delivered with drain holes and closable plugs.

# 机械设计

## Mechanical design

### 轴承

电机通常安装以下单列深沟球轴承。

### 标准及可选设计

机座号	极数	标准设计		可选设计	
		深沟球轴承		圆柱滚子轴承 (VC037)	
		D 端	N 端	D 端	
71	2-8	6203-2Z/C3		6202-2Z/C3	
80	2-8	6204-2Z/C3		6204-2Z/C3	
90	2-8	6205-2Z/C3		6205-2Z/C3	
100	2-8	6206-2Z/C3		6206-2Z/C3	
112	2-8	6206-2Z/C3		6206-2Z/C3	
132	2-8	6208-2Z/C3		6208-2Z/C3	
160	2-8	6309-2Z/C3		6209-2Z/C3	NU309ECP/C3
180	2-8	6310-2Z/C3		6309-2Z/C3	NU310ECP/C3
200	2-8	6312-2Z/C3		6309-2Z/C3	NU312ECP/C3
225	2-8	6313-2Z/C3		6310-2Z/C3	NU313ECP/C3
250	2-8	6315-2Z/C3		6312-2Z/C3	NU315ECP/C3
280	2-8	6316/C3		6316/C3	NU316ECP/C3
315	2	6316/C3		6316/C3	NU316ECP/C3
	4-8	6319/C3		6316/C3	NU319ECP/C3
355	2	6316/C3		6316/C3	NU316ECP/C3
	4-8	6322/C3		6316/C3	NU322ECP/C3

### 说明:

电机铭牌上显示轴承型号及描述方式仅供客户更换、维修轴承作参考，不代表轴承品牌，具体的轴承品牌以公司实际使用的为准。

### Bearings

General performance motors are normally fitted with single-row deep-groove ball bearings, as shown in the table below.

### Standard and alternative designs

Motor size	Number of poles	Standard design		Alternative design	
		Deep groove ball bearings	Roller bearings (VC037)	D-end	N-end
				D-end	
71	2-8	6203-2Z/C3		6202-2Z/C3	
80	2-8	6204-2Z/C3		6204-2Z/C3	
90	2-8	6205-2Z/C3		6205-2Z/C3	
100	2-8	6206-2Z/C3		6206-2Z/C3	
112	2-8	6206-2Z/C3		6206-2Z/C3	
132	2-8	6208-2Z/C3		6208-2Z/C3	
160	2-8	6309-2Z/C3		6209-2Z/C3	NU309ECP/C3
180	2-8	6310-2Z/C3		6309-2Z/C3	NU310ECP/C3
200	2-8	6312-2Z/C3		6309-2Z/C3	NU312ECP/C3
225	2-8	6313-2Z/C3		6310-2Z/C3	NU313ECP/C3
250	2-8	6315-2Z/C3		6312-2Z/C3	NU315ECP/C3
280	2-8	6316/C3		6316/C3	NU316ECP/C3
315	2	6316/C3		6316/C3	NU316ECP/C3
	4-8	6319/C3		6316/C3	NU319ECP/C3
355	2	6316/C3		6316/C3	NU316ECP/C3
	4-8	6322/C3		6316/C3	NU322ECP/C3

### Remark:

The bearing type and description on rating plate do not represent the bearing brand, instead it is a technical consideration that can help the owner to make replacement and set up a maintenance program. The brand is subject to the bearing installed.

### 轴向锁定轴承

所有电机在 D 端标配轴向锁定轴承。

### Axially-locked bearings

All motors are equipped as standard with an axially locked bearing. General at D-end.

# 机械设计

## Mechanical design

### 轴密封件

机座号为 71-355 的密封件尺寸和类型符合下表:

### Bearing seals

This table presents the standard sizes and types of bearing seals per motor size.

机座号 Motor size	极数 Number of Poles	标准设计 Standard design		可选设计 Optional design	
		轴向密封件 Axial seal		D 端 D-end	N 端 N-end
		D 端 D-end	N 端 N-end	变量代码 784 Variant codes 784	
71	2-8	V-16A	V-14A	17 x 32 x 4	17 x 35 x 7
80	2-8	V-20A	V-20A	20 x 35 x 4	20 x 40 x 7
90	2-8	V-25A	V-25A	25 x 40 x 4	25 x 42 x 7
100	2-8	V-30A	V-30A	30 x 47 x 4.5	30 x 52 x 7
112	2-8	V-30A	V-30A	30 x 47 x 4.5	30 x 52 x 7
132	2-8	V-40A	V-40A	40 x 57 x 4.5	40 x 62 x 7
160	2-8	V-45A	V-45A	45 x 62 x 4.5	45 x 72 x 8
180	2-8	V-50A	V-45A	50 x 70 x 4.5	50 x 80 x 8
200	2-8	V-60A	V-45A	60 x 80 x 4.5	60 x 85 x 8
225	2-8	V-65A	V-50A	65 x 85 x 4.5	65 x 90 x 10
250	2-8	V-75A	V-60A	75 x 95 x 4.5	75 x 100 x 10
280	2	VS80	VS80	80 x 100 x 5.5	NA
	4-8	VS80	VS80	80 x 100 x 5.5	80 x 110 x 10
315	2	VS80	VS80	80 x 100 x 5.5	NA
	4-8	VS95	VS80	95 x 115 x 5.5	95 x 120 x 12
355	2	VS80	VS80	80 x 100 x 5.5	NA
	4-8	VS110	VS80	110 x 130 x 5.5	NA

# 机械设计

## Mechanical design

### 轴承寿命

根据 ISO 281, 轴承的正常寿命  $L_{10h}$  定义为在特定条件下 90% 的相同轴承在一系列测试中所达到或超过的运行小时数。50% 的轴承至少达到这一数字的五倍。

### Bearing life

The nominal life  $L_{10h}$  of a bearing is defined according to ISO 281 as the number of operating hours achieved or exceeded by 90% of identical bearings in a large test series under specified conditions. 50% of bearings achieve at least five times this lifetime.

### 润滑

装有封闭式轴承的电机

机座号为 71-250 的电机采用封闭式轴承。封闭式轴承中装有优质的润滑脂。铭牌上印有轴承型号。

### Lubrication

Motors with bearings greased for life

Motors in frame sizes 71-250 are equipped with bearings greased for life. Bearings are lubricated with high-quality grease. Bearing types are stated on the rating plate.

以下数值可作为轴承使用寿命指导值，具体寿命取决于应用和负载情况：2-8 极电机约为 40,000 小时。

The following values can be used as a guide for bearing lifetime, depending on application and load conditions: 2-8 pole motors about 40,000h.

### 皮带轮直径

所需轴承寿命确定后，最小允许皮带轮直径可使用  $F_R$  计算，如下所示：

$$D = \frac{1.9 \cdot 10^7 \cdot K \cdot P}{n \cdot F_R}$$

### Pulley diameter

When the desired bearing life has been determined, the minimum permissible pulley diameter can be calculated with  $F_R$  as follows:

$$D = \frac{1.9 \cdot 10^7 \cdot K \cdot P}{n \cdot F_R}$$

#### 其中：

D： 带轮直径, 单位 (mm)

P： 功率要求, kW

n： 电机转速, r/min

K： 皮带张力因数, 取决于皮带类型和负载类型。  
V 形皮带通用值为 2.5。

$F_R$ ： 允许径向力

#### Where:

D： Pulley diameter, mm

P： Power requirement, kW

n： Motor speed, r/min

K： Belt tension factor, dependent on belt type and type of duty  
A common value of V-belts is 2.5

$F_R$ ： Permissible radial force





# 机械设计

## Mechanical design

### 标准接线盒交付

标准接线盒的防护等级为 IP55。标准情况下，接线盒安装在电机 D 端顶部。此外，还可以将接线盒安装在左侧或右侧，请参考订购信息。机座号 71-132 的电机，采用一体式接线盒。机座号 160-355 的电机，采用分体式接线盒。

机座号为 160-355 的电机接线盒可  $4 \times 90^\circ$  转动。因此电机的两侧都可以接入电缆。但对于机座号为 71-132 的标准电机，接线盒无法转动，如需实现接线盒电缆入口  $2 \times 180^\circ$  转向，可使用变量代码 (VC022)。

如果未另行规定，则采用标准交付。

注意：对于 500V 及 / 或侧面安装的电机，请联系 ABB！

### Standard terminal box

The degree of protection for the standard terminal box is IP 55. By default, terminal boxes are mounted on top of the motor at D-end. In motor sizes 71-132, the terminal box is integrated in motor frame. In motor sizes 160-355, the terminal box is separate from motor frame.

The terminal boxes of motor sizes 160-355 can be turned  $4 \times 90^\circ$ , to allow cable entry from either side of motor. For motor sizes 71-132, turning is not possible in the standard motor, but  $2 \times 180^\circ$  turning is available as an option (variant code 022).

Standard delivery if no other information is provided.

Note: For other network voltages and/or side-mounted motors, contact your ABB sales office.

机座号 Motor size	极数 Pole number	螺纹孔 Threaded holes	电缆外径 mm Cable outer diameter mm	单芯横截面 平方毫米/相 Single core cross-section mm <sup>2</sup> /phase	端子螺栓尺寸 6x terminal bolt size 6x
71	2-8	2xM16x1.5	Ø5-9	2.5	M4
80-90	2-8	2xM25x1.5	Ø11-16	4	M4
100-132	2-8	2xM32x1.5	Ø14-21	10	M5
160-200	2-8	2xM40x1.5+M16x1.5	Ø19-27	35	M6
225-250	2-8	2xM63x1.5+M16x1.5	Ø34-45	70	M10
280	2-8	2xM63x1.5, 2xM20x1.5	2xØ32-49, Ø8-14	2x150	M10
315	2-8	2xM63x1.5, 2xM20x1.5	2xØ32-49, Ø8-14	2x240	M12
355	2-8	2xM75x1.5, 2xM20x1.5	2xØ48-60, Ø8-14	4x240	M12

电机接地 Earthing	机座接地 Earthing on frame	主接线盒接地 Earthing in main terminal box
71-132	M5	M5
160-250	M6	M6
280-355	M10	M10

# 变频器驱动

## Variable speed drives

鼠笼式感应电机具有很好的可用性、可靠性与效率。通过变频器—一种变速驱动器（VSD），该电机的性能将更优异。电机不是一直处于全速运转状态，相反，变速驱动器能够根据实际需要调节速度。这样，就能够准确地控制工艺过程，在某些情况下，甚至可以达到比标称速度更快的运转速度，从而提高产能。

与传统的全压启动（DOL）不同，变速驱动器（VSD）能够平滑地进行启动。这样就大大地减少了电机及驱动应用中的压力。平滑启动还意味着供电网络不受高启动电流的影响。在电网设计时，应将该因素纳入考虑。

由于在速度和工艺用电方面的优化，ABB 低压一般用途电机以及变频器的使用，尤其是 ABB 变频器的使用，通常能够在很大程度上实现节能。节能不仅能够产生环境效益，还能够带来经济效益。ABB 低压一般用途电机适用于 DOL 运行，也适用于变速运行。选择面广，电机能够适应严苛的应用要求。

在为变速驱动器选择低压一般用途电机时，应考虑以下方面：

### 1. 确定规格

变频器所馈送的电压（或电流）并非完全是正弦的。这可能会增加电机的损耗、振动以及噪音等级。此外，这些损耗分布的变化可能影响电机的温升。因此，在任何情况下，需要根据特定的变频器说明书正确选择电机规格。

使用 ABB 变频器时，请使用 ABB 的 DriveSize 程序来确定电机规格。该工具利用的是基本综合性组合型式试验的规格确定规则。

当手动确定规格时，请注意，此目录中以及相关手册中给出的负载率（负载能力）曲线仅供参考。可根据要求提供针对各个电机和变频器的精确数值。除确定热容量外，必须保持一个转矩裕度，以保持稳定。电机的最大转矩在整个工作周期内应至少高于负载转矩 30%。

尤其是在使用较长的供电电缆时，还必须考虑供电电缆的压降。

Squirrel cage induction motors offer excellent availability, reliability and efficiency. With a variable speed drive (VSD) – a frequency converter – the motor performance can be further improved. Instead of running the motor continuously at full speed, the VSD enables speed adjustment according to actual need. The VSD makes it possible to control the process accurately and in some cases even to improve the capacity of the process by operating at higher than nominal speeds.

In contrast with conventional applications operating with a direct-on-line (DOL) supply, a VSD makes smooth starting possible. This significantly reduces the stress on the motor and driven application. Smooth starting also means that the supply network will not be affected by high starting current transients, a fact that can be taken into account in the design of the network.

The use of ABB industrial drives together with General performance motors usually provides substantial energy savings as the speed and therefore the power required by the process can be optimized. General performance motors are designed for both DOL and variable speed operation. A wide range of options is available, so motors can be adapted to the demanding applications.

When selecting general performance motors for VSDs, the following points must be taken into consideration.

### 1. Dimensioning

The voltage (or current) fed by the VSD is not purely sinusoidal. This may increase motor losses, vibration, and noise level. Further, a change in the distribution of losses may affect the motor's temperature rise. In each case, the motor must be correctly sized according to the instructions supplied for the frequency converter.

ABB's DriveSize program utilizes dimensioning rules that are based on comprehensive motor and drive type tests. Please use DriveSize for selecting the correct motor and drive combination for a desired load profile.

In case of manual dimensioning, note that the loadability (or load capacity) curves provided in this catalog and in the respective manuals are indicative only. Values for a specific motor and drive are available on request. In addition to thermal dimensioning, an adequate torque margin must be maintained for stability. The maximum torque of the motor must be at least 30 % higher than the load torque over the whole duty range.

Voltage drop in the supply cable must also be taken into consideration, especially in cases where long supply cables are needed.

# 变频器驱动

## Variable speed drives

### 2. 工作转速、振动及轴密封

低压一般用途电机设计可以在宽转速范围内工作，在大多数情况下，也可以显著高于额定转速（即铭牌上印制的转速）的较高转速运行。可以通过铭牌或 DriveSize 工具获知最大转速。除电机转速范围外，请确保不超出整个应用的最大或临界转速。

下表 1 给出了低压一般用途电机的最大规定转速值。

表 1 低压一般用途电机的最大规定转速值

机座号	转速限值 r/min 2 极	4~8 极
71-112	6000	6000
132-200	4500	4500
225-250	4200	4200
280	3600	2500
315 SM	3600	2000
315 ML	3600	2000
355	3600	1800

### 3. 通风

电机低速运行时，风扇的冷却能力下降，进而降低电机的负载能力。可以另外使用一个独立的恒速风扇( 变量代码 183 )来提升冷却能力。

高速运行时，应考虑使用金属风扇在 ( 变量代码 068 )，而不是塑料风扇。

### 4. 润滑

在变速应用场合中，轴承温度的变化是由于速度和电机负载变化的结果。这时，在正常工作条件下，通过测量轴承温度，可以得到精确的润滑间隔时间。如果测量温度高于 +80°C，则需要缩短在润滑铭牌或电机手册中规定的润滑间隔时间，或使用适用于高温工况的润滑脂。请参见 ABB 低压电机手册。

在非常低的速度和温度（低于 20°C）下连续工作时，标准润滑脂的润滑能力可能不足，而需要使用含添加剂的特定润滑脂。更多详情，请联系 ABB。

### 2. Operating speed, vibrations and shaft seals

General performance motors are designed to work over a wide speed range and also at significantly higher than nominal speeds. The maximum speeds can be found on motor rating plates or in DriveSize. In addition to motor speed, make sure that the maximum or critical speed of the entire application is not exceeded.

Guideline maximum speed values for general performance motors are shown in Table 1.

Table 1. Guideline maximum speed values for general performance cast iron motors.

Motor size	Maximum speed, r/min 2-pole motors	4~8-pole motors
71-112	6000	6000
132-200	4500	4500
225-250	4200	4200
280	3600	2500
315 SM	3600	2000
315 ML	3600	2000
355	3600	1800

### 3. Ventilation

When the motor is operated at low speeds, the cooling capacity of the fan decreases, which again reduces the motor's load capacity. A separate constant speed fan (variant codes 183) can be used to increase cooling capacity.

At high speeds, the use of metal fans (variant code 068) instead of plastic ones should be considered.

### 4. Lubrication

In variable speed applications, bearing temperature varies as a function of speed and motor load. In such cases, the accurate relubrication intervals can be obtained by measuring the bearing temperature under normal operating conditions. If the measured temperature is higher than +80°C, the relubrication intervals specified on the lubrication plate or in the maintenance manual must be shortened, or lubricants suitable for high operating temperatures must be used. See ABB Low voltage motor manual.

In case of continuous operation at very low speeds and at very low temperatures (below -20°C), the lubrication properties of standard greases may not be sufficient, and special greases with additives are needed.

# 变频器驱动

## Variable speed drives

如果电机配备密封轴承，即一次性润滑轴承，则务必注意，当工作温度与设计温度不同时，轴承的工作寿命也会与设计值不同。有关轴承工作寿命的详细信息，请参见本目录及相关手册中与产品相关的章节。

我们不建议使用所谓的导电润滑脂来消除轴承电流，因为此类产品的润滑性能不良，因此导电性很弱。

### 5. 绕组绝缘

为确保电机的可靠性，当为电机选择正确的绝缘系统和为变频器选择正确的输出滤波器时，必须考虑变频器的非正弦输出电压的影响。

当使用具有非受控直流电压的变频器时，应根据表 2 选择绝缘和滤波器。

表 2 变频器（其具有非受控直流电压）电机的绕组绝缘及变频器输出滤波器选择

所要求的绕组绝缘和滤波器	
500V < U <sub>N</sub> ≤ 600V	ABB 变频绝缘 +dU/dt 滤波器或 ABB 变频加强绝缘（变量代码 405）
600V < U <sub>N</sub> ≤ 690V	ABB 变频加强绝缘（变量代码 405） 及变频器输出端的 dU/dt 滤波器

dU/dt 滤波器的详细信息，请参见相关的 ABB 驱动目录。

如果表 2 中的内容不适用，以及对于其它类型的变频器，则应根据电机端子电压进行选择。

电机端子处允许的相对地电压峰值为：

- ABB 变频绝缘 1300V
- ABB 变频加强绝缘（变量代码 405）1800V

受脉冲上升时间的影响，电机端子处允许的最大相对地电压峰值见图 1。最高的曲线（即“ABB 变频加强绝缘”）适用于变频器电源采用特殊绕组绝缘的电机，变量代码为 405。“ABB 变频绝缘”适用于具有标准设计的电机。

Operating temperatures also affect bearing life. When motors are equipped with sealed bearings, that is, bearings greased for life, it must be noted that if the operating temperature differs from the design temperature, the bearing life will also be different. More information on bearing lifetimes can be found in section Mechanical design of this catalog and in the relevant manuals.

The use of so-called conductive greases for elimination of bearing currents is not recommended because of their poor lubrication characteristics and low conductivity.

### 5. Winding insulation

To ensure that motors operate reliably, the effects of non-sinusoidal output voltages from the converter must be taken into consideration when selecting the correct insulation system for the motor and output filters for the converter.

Insulation and filters must be selected according to Table 2.

Table 2. Selection of motor winding insulation and converter output filters

Winding insulation and filters required	
500V < U <sub>N</sub> ≤ 600V	VSD insulation + dU/dt filters OR VSD reinforced insulation (variant code 405)
600V < U <sub>N</sub> ≤ 690V	VSD reinforced insulation (variant code 405) AND dU/dt filters at converter output

For more information on dU/dt filters, see the relevant ABB Drives catalogs.

For other converters and cases where the guidelines shown in Table 2 cannot be applied, selection must be based on the voltages present at motor terminals.

The allowed phase-to-ground voltage peaks at motor terminals:

- 1300 V peak: VSD insulation
- 1800 V peak: VSD reinforced insulation, variant code 405

The maximum allowed phase-to-phase voltage peaks at the motor terminals as a function of pulse rise time are shown in Figure 1. The higher curve, VSD reinforced insulation, applies to motors with special winding insulation for frequency converter supply, variant code 405. VSD insulation applies to motors with standard design.

# 变频器驱动

## Variable speed drives

图 1 受脉冲上升时间的影响，电机端子处允许的最大相对地电压峰值

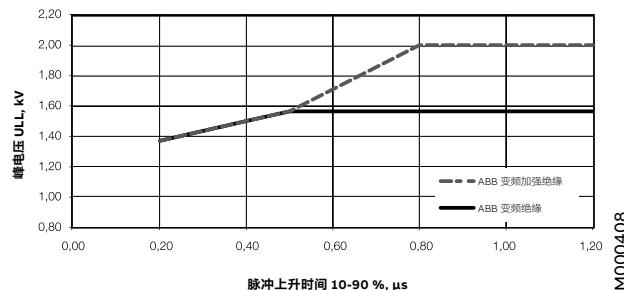
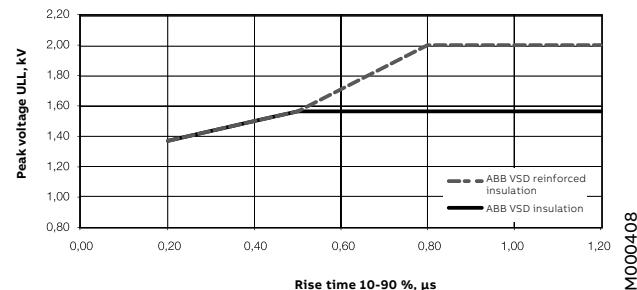


Figure 1. Maximum allowed phase-to-phase voltage peaks at motor terminals, as a function pulse rise time.



### 6. 轴承电流

必须在所有电机中消除轴承电压和电流，确保整项工作的可靠开展。如果使用具有非受控直流电压的 ABB ACS800 or ACS550 驱动器，则必须按照下表 3 所示，使用绝缘轴承（变型代码 701）和 / 或在变频器输出上加上适当规格的滤波器。有关其它代替产品和变频器类型，请联系 ABB。订购时，请明确注明将使用的代替产品。

有关轴承电流和电压的详细资料，请参见“AC 驱动系统中的轴承电流”工厂文件或联系 ABB。

表 3 与变频器（其具有非受控直流电压）配合使用的电机中的轴承电流防护。

额定功率 ( $P_N$ ) 及 / 或机座号 (IEC)	防护措施
$P_N \leq 100 \text{ kW}$	无需采取措施
$P_N \geq 100 \text{ kW}$ 或 IEC 315 ≤ 机座号 ≤ IEC 355	非驱动端绝缘轴承
$P_N \geq 350 \text{ kW}$	非驱动端绝缘轴承，关在变频器中设置共模滤波器

### 共模滤波器

共模滤波器减少了共模电流，从而减少了出现轴承电流的风险。共模滤波器不会严重影响电机接线端子的相电压或电源电压。更多详情，请参见 ABB 驱动器目录。

### 6. Bearing currents

Bearing voltages and currents must be avoided in all motors to ensure reliable operation of the entire application. With ACS800 or ACS550 drives and uncontrolled DC voltage, insulated bearings (variant code 701) and/or properly dimensioned filters at the converter must be used, as indicated in Table 3.

For information on other converter types, contact ABB Sales. When ordering, clearly state which alternative will be used.

Table 3. Precautionary measures to avoid bearing currents in variable speed drives.

Nominal Output ( $P_N$ ) AND / OR Motor size (IEC)	Precautionary measures
$P_N \leq 100 \text{ kW}$	No action needed
$P_N \geq 100 \text{ kW}$ OR IEC 315 ≤ Frame size ≤ IEC 355	Insulated non-drive end bearing
$P_N \geq 350 \text{ kW}$	Insulated non-drive end bearing AND Common mode filter at the converter

### Common mode filters

Common mode filters reduce common mode currents and so decrease the risk of bearing currents. Common mode filters do not significantly affect the phase of main voltages on motor terminals. For more information, see ABB drives catalogs.

# 变频器驱动

## Variable speed drives

### 绝缘轴承

ABB 使用带绝缘内圈或外圈的轴承。所谓混合轴承，也就是带非导电性陶瓷滚动元件的轴承，也可用于特定用途。

### 7. 电缆敷设、接地及 EMC

变频器对驱动系统的电缆铺设和接地提出了更高的要求。应使用屏蔽对称电缆和提供 360°接头的电缆接头（也称为 EMC 接头，变量代码 704）来连接电机。对于输出功率不高于 30kW 的电机，可使用非对称电缆，但使始终建议使用屏蔽电缆，尤其在驱动应用中存在敏感部件时。

对于机座号为 IEC 280 及以上的电机，除非在一个公共的金属底座上安装电机和驱动机器，否则需要在电机机座和机器之间另外进行电位均衡处理。当使用一个金属底座来实现电位均衡时，应检查此连接的高频导电性。有关变速驱动器的接地和电缆敷设的更多信息，请参见手册“驱动系统的接地和电缆敷设”（编号：3AFY 61201998 R0125 REV B）。

为满足 EMC 的要求，除安装正确的电缆接头外，还必须使用专用的 EMC 电缆（另外具有专用接地件）。请参见变频器手册。

### 8. 变频器的电机负载能力

图 2、图 3 所示的负载能力曲线具有指导意义。欲知精确数值，请联系 ABB。这些负载能力曲线还可以用于其它变频器的初步规格确定，但必须注意的是，不同变频器的谐波分量和控制算法互不相同，因此电机的温升也会不同。

### Insulated bearings

ABB uses bearings with insulated inner or outer races. Hybrid bearings, that is, bearings with non-conductive ceramic rolling elements, can also be used in special applications.

### 7. Cabling, grounding, and EMC

The use of a variable speed drive sets higher demands on the cabling and grounding of the drive system. The motor must be cabled using shielded symmetrical cables and cable glands providing 360° bonding (EMC glands, variant code 704). For motors up to 30 kW, asymmetrical cables can be used, but shielded cables are always recommended, especially if there are sensitive components in the driven application.

For motor sizes IEC 280 and above, additional potential equalization is needed between the motor frame and the machinery, unless the motor and the driven machine are installed on a common steel base. When a steel base is used for potential equalization, high frequency conductivity of the connection must be checked.

To meet EMC requirements, special EMC cables must be used in addition to appropriate cable gland mounting with special earthing pieces. Refer to ABB drives manuals for more information.

### 8. Motor loadability with frequency converter drives

The loadability curves shown in Figures 2 and 3 are indicative guidelines and do not present exact values. These loadability curves can also be used for preliminary dimensioning of motors used at frequency converter duty, but it must be noted that the harmonic content and control algorithms vary between frequency converters, so the motor temperature rise will also be different.

# 变频器驱动

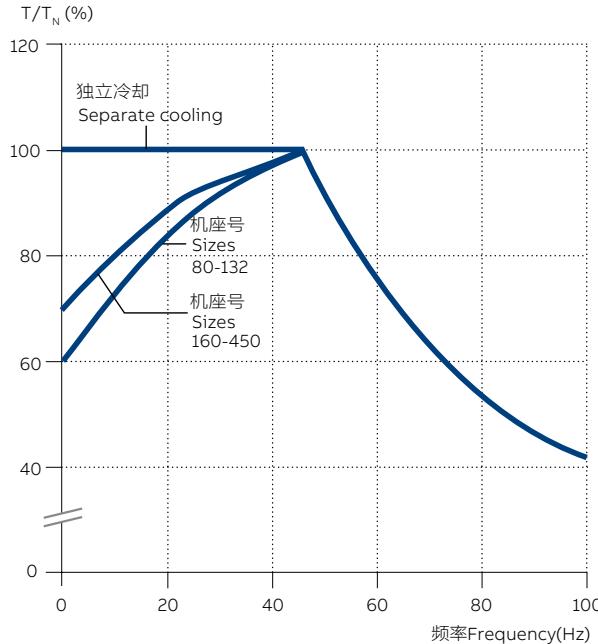
## Variable speed drives

图 2 具有 DTC 控制的变频器负载曲线

Figure 2. Loadability curves for frequency converters with DTC control

B 级温升

Temperature rise B



F 级温升

Temperature rise F

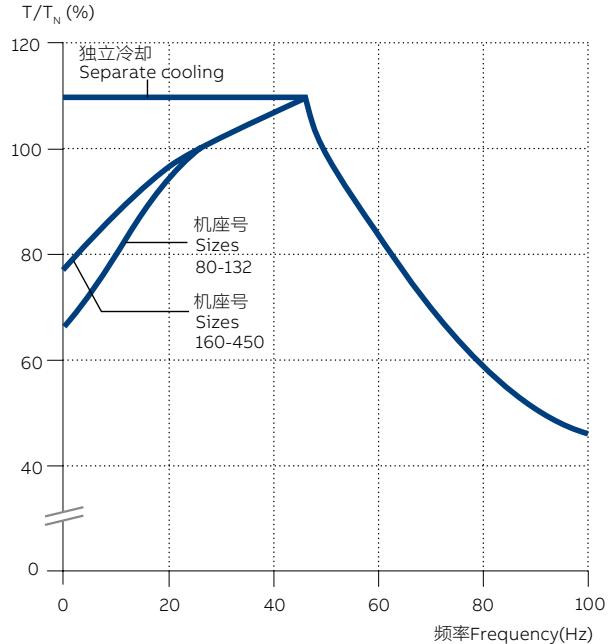
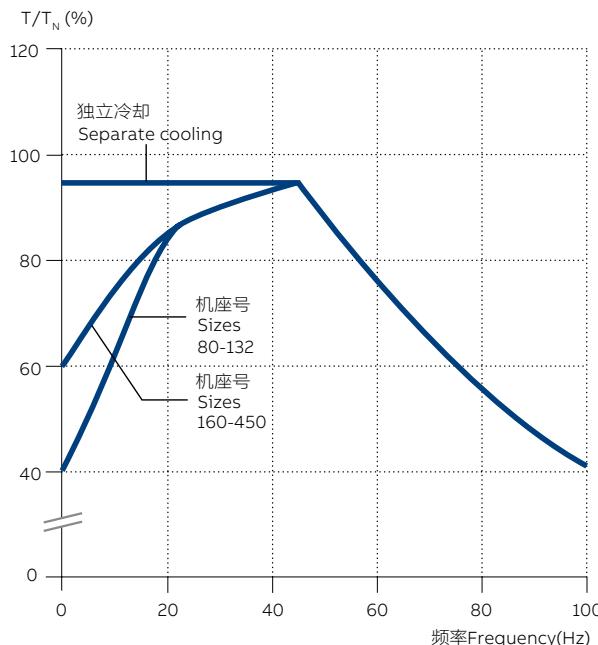


图 3 其它控制类型的变频器负载曲线

Figure 3. Loadability curves for other frequency converters

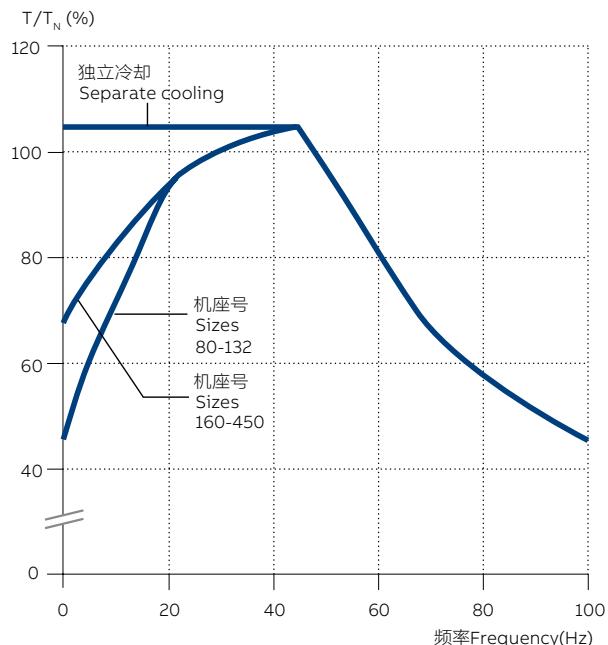
B 级温升

Temperature rise B



F 级温升

Temperature rise F





























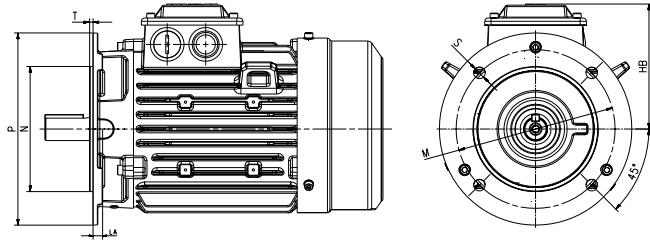




# 外形图及外形尺寸 Dimension drawings

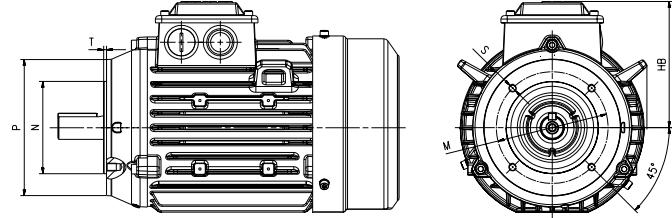
**机座号 71-132**  
**Frame size 71-132**

凸缘安装型电机 IM3001, B5  
Flange-mounted motor IM3001, B5



电机尺寸 Motor size		HB	LA	M	N	P	S	T
M2BAX	71M	104	9	130	110	160	10	3.5
	71ML	104	9	130	110	160	10	3.5
	80M	112	10	165	130	200	12	3.5
	80ML	112	10	165	130	200	12	3.5
	90S	127	10	165	130	200	12	3.5
	90SL	127	10	165	130	200	12	3.5
	90L <sup>1)</sup>	127	10	165	130	200	12	3.5
	90L <sup>2)</sup>	127	10	165	130	200	12	3.5
	100L	141	11	215	180	250	14.5	4
	100LK	141	11	215	180	250	14.5	4
	112M <sup>1)</sup>	141	11	215	180	250	14.5	4
	112M <sup>2)</sup>	153	11	215	180	250	14.5	4
	132S	170	12	265	230	300	14.5	4
	132SM	170	12	265	230	300	14.5	4
	132M	170	12	265	230	300	14.5	4
	132ML	170	12	265	230	300	14.5	4

小凸缘安装型电机 IM3601, B14  
Small flange-mounted motor IM3601, B14



电机尺寸 Motor size		M	N	P	S	T
M2BAX	71M	85	70	105	M6	2.5
	71ML	85	70	105	M6	2.5
	80M	100	80	120	M6	3
	80ML	100	80	120	M6	3
	90S	115	95	140	M8	3
	90SL	115	95	140	M8	3
	90L <sup>1)</sup>	115	95	140	M8	3
	90L <sup>2)</sup>	115	95	140	M8	3
	100L	130	110	160	M8	3.5
	100LK	130	110	160	M8	3.5
	112M <sup>1)</sup>	130	110	160	M8	3.5
	112M <sup>2)</sup>	130	110	160	M8	3.5
	132S	165	130	200	M10	3.5
	132SM	165	130	200	M10	3.5
	132M	165	130	200	M10	3.5
	132ML	165	130	200	M10	3.5

公差 Tolerance		附注 Footnotes
A, B	± 0.8	<sup>1)</sup> M2BAX IE2
D	ISO j6 ≤ φ28 mm ISO k6 ≤ φ38 mm	<sup>2)</sup> M2BAX IE3
F	ISO h9	
H	+0, -0.5	
N	ISO j6	
C	± 0.8	

上表给出了主要尺寸 (单位: mm)  
如需图纸详情, 请访问我们的网页  
[www.abb.com/motors&generators](http://www.abb.com/motors&generators) 或联系 ABB。

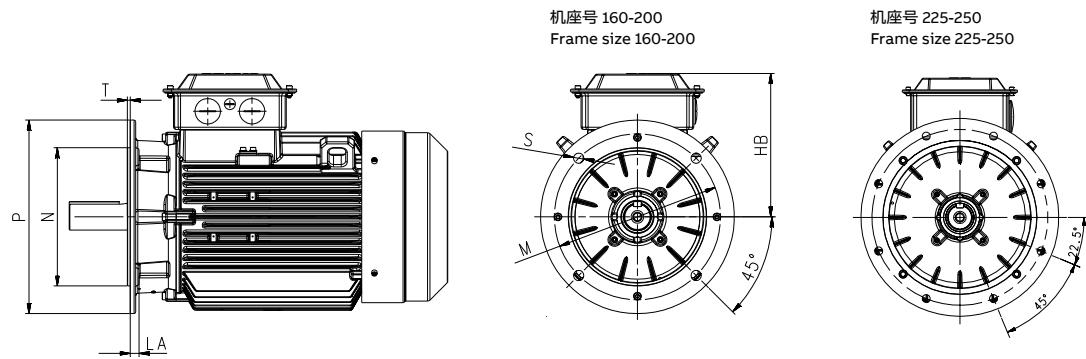
Above table gives the main dimensions in mm.  
For detailed drawings please see our web-pages  
[www.abb.com/motors&generators](http://www.abb.com/motors&generators) or contact ABB.



# 外形图及外形尺寸 Dimension drawings

**机座号 160-250**  
**Frame size 160-250**

**凸缘安装型电机 IM3001, B5**  
Flange-mounted motor IM3001, B5



电机尺寸 Motor size	极数 Poles	HB	LA	M	N	P	S	T
M2BAX	160ML <sup>1)</sup>	253	16	300	250	350	18.5	5
	160ML <sup>2)</sup>	253	16	300	250	350	18.5	5
	160ML <sup>3)</sup>	253	16	300	250	350	18.5	5
	180ML <sup>4)</sup>	253	16	300	250	350	18.5	5
	180ML <sup>5)</sup>	253	16	300	250	350	18.5	5
	200ML <sup>6)</sup>	273	18	350	300	400	18.5	5
	200ML <sup>7)</sup>	273	18	350	300	400	18.5	5
	225SM	2	314	20	400	350	450	18.5
	225SM	4-8	314	20	400	350	450	18.5
	250SM	2	334	22	500	450	550	18.5
	250SM <sup>8)</sup>	4-8	334	22	500	450	550	18.5
	250SM <sup>9)</sup>	4-8	334	22	500	450	550	18.5

公差 Tolerance	
A, B	± 0.8
D	ISO k6 ≤ φ50 mm ISO m6 ≤ φ50 mm
F	ISO h9
H	+0.0, -0.5
N	ISO j6
C	± 0.8

附注 Footnotes	
M2BAX IE2:	M2BAX IE3:
<sup>1)</sup> MLB6 以外其余型号	<sup>1)</sup> MLA2, MLB2, MLC2, MLA8, MLB8
All types except MLB6	<sup>2)</sup> MLA4, MLA6, MLC8
<sup>2)</sup> MLB6	<sup>3)</sup> MLA4, MLB6
<sup>4)</sup> 所有型号 All types	<sup>4)</sup> MLA2, MLA4
<sup>6)</sup> 所有型号 All types	<sup>5)</sup> MLA4, MLA6, MLC8
<sup>8)</sup> 所有型号 All types	<sup>6)</sup> MLA6
	<sup>7)</sup> MLA6 以外其余型号
	All types except MLA6
	<sup>9)</sup> 所有型号 All types

上表给出了主要尺寸 (单位: mm)  
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# 变量代码

## Variant codes

多数变量代码同时适用于 IE2 和 IE3 电机，详情请咨询所在的销售区域中心。

Most of the variant codes apply to IE2 and IE3 motors. For details please contact your ABB sales office before making an order.

变量代码	描述	M2BAX	71	80	90	100	112	132	160	180	200	225	250	280	315	355
<b>接地螺栓</b>	<b>Earthing Bolt</b>															
067	外部接地螺栓 External earthing bolt		○	○	○	○	○	○	○	○	○	○	○	○	○	○
<b>变速驱动器</b>	<b>Variable speed drives</b>															
701	N 端绝缘轴承 Insulated bearing at N-end		-	-	-	-	-	-	-	-	-	●	●	●		
704	EMC 电缆密封管 EMC cable entry		●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>绝缘系统</b>	<b>Insulation system</b>															
014	H 级绝缘绕组 Winding insulation class H		●	●	●	●	●	●	●	●	●	●	●	●	●	●
405	用于变频电源的特殊绕组绝缘 Special winding insulation for frequency converter supply		●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>喷漆</b>	<b>Painting</b>															
114	特殊油漆颜色 , 标准等级 Special paint color, standard grade		●	●	●	●	●	●	●	●	●	●	●	●	●	●
646	特殊油漆颜色 Special paint colour		●	●	●	●	●	●	●	●	●	●	●	●	●	●
115	C4M 喷漆系统 , 根据 ISO 12944-5:2007 C4M Painting system acc. to ISO 12944-5:2007		●	●	●	●	●	●	●	●	●	●	●	●	●	●
754	C5M 喷漆系统 , 根据 ISO 12944-5:2007 C5M Painting system acc. to ISO 12944-5:2007		●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>防护</b>	<b>Protection</b>															
005	防护罩 , 立式电机 , 轴伸向下 Protective roof		●	●	●	●	●	●	●	●	●	●	●	●	●	●
072	D 端径向密封 . 不适用于 280,315 的 2 极电机 Radial seal at D-end. Not possible for 2-pole , 280 and 315 frames		●	●	●	●	●	●	●	●	●	●	●	●	●	-
158	防护等级 IP65 Degree of protection IP65		●	●	●	●	●	●	●	●	●	●	●	●	●	●
373	接线盒防护等级 IP56 Terminal box degree of protection IP56		●	●	●	●	●	●	●	●	●	●	●	●	●	●
383	WF1 户外防中等腐蚀 Outdoor medium anti-corrosion WF1		●	●	●	●	●	●	●	●	●	●	●	●	●	●
403	防护等级 IP56 Degree of protection IP56		●	●	●	●	●	●	●	●	●	●	●	●	●	●
784	D 端伽马密封 Gamma-seal at D-end		●	●	●	●	●	●	●	●	●	●	●	●	●	●
250	防护等级 IP66 Degree of protection IP66		●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>铭牌和指示牌</b>	<b>Rating &amp; instruction plates</b>															
002	重敲铭牌电压、频率、输出、连续工作制 Restamping voltage, frequency and output, continuous duty		●	●	●	●	●	●	●	●	●	●	●	●	●	●

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 变量代码

## Variant codes

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Most of the variant codes apply to IE2 and IE3 motors. For details please contact your ABB sales office before making an order.

变量代码	描述	M2BAX												
Variant code	Description	71 80 90 100 112 132 160 180 200 225 250 280 315 355												
095	重敲输出 (持续电压、频率)、间歇工作制 Restamping output (maintained voltage, frequency), intermittent duty	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
135	安装额外不锈钢指示牌 Mounting of additional identification plate, stainless	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
159	额外带铭牌“Made in....” Additional plate with text "Made in ...."	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
163	变频铭牌 . 铭牌数据根据报价单 Frequency converter rating plate. Rating data according to quotation	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
<b>轴和转子</b> <b>Shaft and rotor</b>														
069	根据基本目录的双伸轴 Two shaft extensions according to catalog drawings	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
070	D 端特殊轴伸 , 标准材料 Special shaft extension at D-End, standard shaft material	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
164	闭口键槽轴伸 Shaft extension with closed keyway	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
410	不锈钢轴 (标准或非标设计, 2 极电机不适用) Shaft material stainless steel	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
600	N 端特殊轴伸 , 标准材料 Special shaft extension at N-end, standard shaft material	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
631	调质 Quenched and tempered shaft material	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
<b>标准和规范</b> <b>Standards and regulations</b>														
538	CE 标识 CE mark	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
540	中国能源标志 China energy label	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○												
<b>定子绕组温度传感器</b> <b>Stator winding temperature sensors</b>														
121	定子绕组安装双金属温度开关 (NCC,3 个串联 ,130 ° C) Bimetal detectors, break type (NCC), (3 in series), 130 ° C, in stator winding	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
122	定子绕组安装双金属温度开关 (NCC,3 个串联 ,150 ° C) Bimetal detectors, break type (NCC), (3 in series), 150 ° C, in stator winding	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
435	定子绕组安装 PTC- 热敏电阻 (3 个串联 ),130 ° C PTC - thermistors (3 in series), 130 ° C, in stator winding	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
436	定子绕组安装 PTC- 热敏电阻 (3 个串联 ),150 ° C PTC - thermistors (3 in series), 150 ° C, in stator winding	● ● ● ● ● ● ● ● ● ● ○ ○ ○												
439	定子绕组安装 PTC- 热敏电阻 (2x3 个串联 ),150 ° C PTC - thermistors (2x3 in series), 150 ° C, in stator winding	- ● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
441	定子绕组安装 PTC- 热敏电阻 (3 个串联 ,130 ° C 以及 3 个串联 ,150 ° C) PTC - thermistors (3 in series, 130 ° C & 3 in series, 150 ° C), in stator winding	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
445	定子绕组安装 Pt100(2 线 ), 每相 1 个 Pt100 2-wire in stator winding, 1 per phase	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												
446	定子绕组安装 Pt100(2 线 ), 每相 2 个 Pt100 2-wire in stator winding, 2 per phase	● ● ● ● ● ● ● ● ● ● ● ● ● ● ●												

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 变量代码

## Variant codes

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Most of the variant codes apply to IE2 and IE3 motors. For details please contact your ABB sales office before making an order.

变量代码	描述	M2BAX
Variant code	Description	71 80 90 100 112 132 160 180 200 225 250 280 315 355
502	定子绕组安装 Pt100(3 线), 每相 1 个 Pt100 3-wire in stator winding, 1 per phase	● ● ● ● ● ● ● ● ● ● ● ● ● ●
503	定子绕组安装 Pt100(3 线), 每相 2 个 Pt100 3-wire in stator winding, 2 per phase	● ● ● ● ● ● ● ● ● ● ● ● ● ●
<b>轴承与润滑</b> <b>Bearings and Lubrication</b>		
037	D 端圆柱滚子轴承 Roller bearing at D-end	- - - - - ● ● ● ● ● ● ● ● ●
040	耐高温油脂 Heat-resistant grease	● ● ● ● ● ● ● ● ● ● ● ● ● ●
041	通过注油嘴对轴承加油 Bearings regreasable via grease nipples	- ● ● ● ● ● ● ● ● ● ○ ○ ○ ○
043	SPM 振动测量接头 SPM compatible nipples for vibration measurement	● ● ● ● ● ● ● ● ● ● ● ● ● ●
130	轴承安装 Pt100 (3 线) Pt100 3-wire in bearings	- - - - - ● ● ● ● ● ● ● ● ●
188	D 端 63 系列轴承 63-series bearing in D-end	- ● ● ● ● ● ○ ○ ○ ○ ○ ○ ○ ○
379	SKF 轴承 SKF bearings	● ● ● ● ● ● ● ● ● ● ● ● ● ●
622	铸铁轴承内盖 (低窜动) Inner bearing cover of cast iron	● ● ● ● ● ● ● ● ● ● ○ ○ ○ ○
798	不锈钢注油嘴 Stainless steel grease nipples	- - - - ● ● ● ● ● ● ● ● ● ●
866	不锈钢 PT1/4 挂钩式注油嘴 Stainless steel grease nipples, PT1/4	- ● ● ● ● ● ● ● ● ● ● ● ● ● ●
<b>测试</b> <b>Testing</b>		
145	目录电机的型式试验报告 ,400V 50Hz Type test report from a catalogue motor, 400V 50Hz	● ● ● ● ● ● ● ● ● ● ● ● ● ●
146	指定交货批次内的某一电机的型式试验报告 Type test with report for one motor from specific delivery batch	● ● ● ● ● ● ● ● ● ● ● ● ● ●
148	出厂试验报告 Routine test report.	● ● ● ● ● ● ● ● ● ● ● ● ● ●
<b>接线盒</b> <b>Terminal box</b>		
020	分离式接线盒 Detached terminal box	● ● ● ● ● ● ● ● ● ● ● ● ● ●
021	左侧接线盒 (从 D 端看) Terminal box LHS (seen from D-end)	- ● ● ● ● ● ● ● ● ● ● ● ● ● ●
022	电缆进线孔在左侧 (从 D 端看) Cable entry LHS (seen from D-end)	● ● ● ● ● ● ● ● ● ● ● ● ● ●
180	右侧接线盒 (从 D 端看) Terminal box RHS (seen from D-end)	- ● ● ● ● ● ● ● ● ● ● ● ● ● ●
230	标准金属电缆密封管 Standard metal cable gland	● ● ● ● ● ● ● ● ● ● ● ● ● ●

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 变量代码

## Variant codes

多数变量代码同时适用于 IE2 和 IE3 电机，详情请咨询所在的销售区域中心。

Most of the variant codes apply to IE2 and IE3 motors. For details please contact your ABB sales office before making an order.

变量代码	描述	M2BAX
Variant code	Description	71 80 90 100 112 132 160 180 200 225 250 280 315 355
375	标准塑料葛兰 Standard plastic cable gland	● ● ● ● ● ● ● ● ● ● ● ● ● ●
376	2 个标准塑料葛兰 Two standard plastic cable glands	● ● ● ● ● ● ● ● ● ● ● ● ● ●
400	4 x 90 度可转动的接线盒 4 x 90 degr turnable terminal box	● ● ● ● ● ● ○ ○ ○ ○ ○ ○ ○ ○
413	延长电缆连接, 无接线盒 Extended cable connection, no terminal box	● ● ● ● ● ● ● ● ● ● ● ● ● ●
418	独立的辅助接线盒, 标准材料 Separate terminal box for auxiliaries, standard material.	● ● ● ● ● ● ● ● ● ● ● ● ● ●
447	用于监测装置的独立接线盒, 顶部安装 Top mounted separate terminal box for monitoring equipment	- - - - - - - - - - ● ●
468	电缆进口从 D 端 Cable entry from D-end	● ● ● ● ● ● ● ● ● ● ● ● ● ●
469	电缆进口从 N 端 Cable entry from N-end	● ● ● ● ● ● ● ● ● ● ● ● ● ●
624	为英制葛兰预留 Prepared for inch cable glands according to BSPP standard	● ● ● ● ● ● ● ● ● ● ● ● ● ●
731	2 个标准金属电缆密封管 Two standard metal cable glands	● ● ● ● ● ● ● ● ● ● ● ● ● ●
730	为 NPT 葛兰预留 Prepared for NPT cable glands	● ● ● ● ● ● ● ● ● ● ● ● ● ●
738	为公制葛兰预留 Prepared for metric cable glands	○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○
740	为 PG 葛兰预留 Prepared for PG cable glands	● ● ● ● ● ● ● ● ● ● ● ● ● ●
753	铸铁接线盒 Cast iron terminal box	● ● ● ● ● ● ● ● ● ● ○ ○ ○
<b>冷却系统</b>		
<b>Cooling system</b>		
068	轻合金金属风扇 Light alloy metal fan	● ● ● ● ● ● ● ● ● ● ● ● ● ●
075	冷却方式 IC418( 无叶无罩 ) Cooling method IC418 (without fan)	● ● ● ● ● ● ● ● ● ● ● ● ● ●
183	独立电机冷却 ( 轴流风扇 ,N 端 ) Separate motor cooling (fan axial, N-end)	● ● ● ● ● ● ● ● ● ● ● ● ● ●
999F801	纺织风罩 , 风叶带工艺孔 Textile fan cover with holes	● ● ● ● ● ● - - - - - - - -
419	纺织风罩 , 风叶不带工艺孔 Textile fan cover without holes	● ● ● ● ● ● - - - - - - - -
684	安装 ABB Smart Sensor 硬件 ( 不含许可码 ) 。 ABB Ability Smart sensor mounted	- - - - - - ● ● ● ● ● ●

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 一般用途电机简介

## General performance motors in brief

**机座号 71-132**  
**Frame size 71-132**

电机尺寸 Motor size		71	80	90	100	112	132
机座与端盖 Stator and end shields	材料 Material	铸铁 Cast iron					
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25					
	防腐蚀等级 Corrosion class	C3(中等) C3(medium)					
底脚 Feet		一体式铸铁底脚 Integrated cast iron feet					
轴承 Bearings	D 端 D-end	6203-2Z/C3	6204-2Z/C3	6205-2Z/C3	6206-2Z/C3	6206-2Z/C3	6208-2Z/C3
	N 端 N-end	6202-2Z/C3	6204-2Z/C3	6205-2Z/C3	6206-2Z/C3	6206-2Z/C3	6208-2Z/C3
轴向锁定轴承 Axially locked bearings		D 端锁定 Locked at D-end					
轴承密封 Bearing seals	D 端, N 端 D-end, N-end	V 形圈 V-ring					
润滑 Lubrication		封闭式轴承 Bearings greased for life					
铭牌 Rating plate	材料 Material	不锈钢 Stainless steel					
接线盒 Terminal box	接线盒材料 Frame material	铸铁 Cast iron					
	接线盒盖材料 Cover material	钢板 Steel					
	防腐蚀等级 Corrosion class	C3(中等) C3(medium)					
螺钉 Screws		电镀锌钢 Zinc-electroplated steel					
螺纹孔 Threaded openings		2xM16	2xM25		2xM32		
连接件 Connections	最大铜线 (Cu) 截面积 (mm <sup>2</sup> ) Max Cu-area mm <sup>2</sup>	4	6		10		
	接线 Terminals	电缆接线头, 6 个端子 Cable lugs, 6 terminals					
风扇 Fan	材料 Material	玻璃纤维增强聚丙烯 Glass-fiber reinforced polypropylene					
风罩 Fan cover	材料 Material	钢板 Steel					
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25					
	防腐蚀等级 Corrosion class	C3(中等) C3(medium)					
定子绕组 Stator winding	材料 Material	铜 Copper					
	绝缘 Insulation	F 级绝缘, B 级温升, 除非另有规定 Insulation class F. Temperature rise class B unless otherwise stated					
	绕组保护 Winding protection	可选 As option					
转子绕组 Rotor winding	材料 Material	压铸铝 Pressure die-cast aluminum					
平衡方法 Balancing method		半键平衡 Half-key balancing as standard					
排水孔 Drain holes		排水孔具有可闭合塞, 交付时为打开状态 Drain holes with closable plastic plugs, open on delivery					
键槽 Keyway		开口槽 Open keyway					
防护等级 Enclosure		IP 55					
冷却方式 Cooling method		IC 411					
吊环 Lifting lug		一体式铸铁吊环 Integrated cast iron lifting lug					

# 一般用途电机简介

## General performance motors in brief

**机座号 160-250**

**Frame size 160-250**

电机尺寸 Motor size		160	180	200	225	250
机座与端盖 Stator and end shields	材料 Material	铸铁 Cast iron				
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25				
	防腐蚀等级 Corrosion class	C3 (中等) C3 (medium)				
底脚 Feet		一体式铸铁底脚 Integrated cast iron feet				
轴承 Bearings	D 端 D-end	6309-2Z/C3	6310-2Z/C3	6312-2Z/C3	6313-2Z/C3	6315-2Z/C3
	N 端 N-end	6209-2Z/C3	6309-2Z/C3	6309-2Z/C3	6310-2Z/C3	6312-2Z/C3
轴向锁定轴承 Axially locked bearings		D 端锁定 Locked at D-end				
轴承密封 Bearing seals	D 端, N 端 D-end, N-end	V 形圈 V-ring				
润滑 Lubrication		封闭式轴承 Bearings greased for life				
铭牌 Rating plate	材料 Material	不锈钢 Stainless steel				
接线盒 Terminal box	接线盒材料 Frame material	钢板 Cast iron				
	接线盒盖材料 Cover material	钢板 Steel				
	防腐蚀等级 Corrosion class	C3 (中等) C3 (medium)				
	螺钉 Screws	电镀锌钢 Zinc-electroplated steel				
	螺纹孔 Threaded openings	2xM40+M16			2xM63+M16	
连接件 Connections	最大铜线 (Cu) 截面积 (mm <sup>2</sup> ) Max Cu-area mm <sup>2</sup>	35			70	
	接线 Terminals	电缆接线头, 6 个端子 Cable lugs, 6 terminals				
风扇 Fan	材料 Material	玻璃纤维增强聚丙烯 Glass-fiber reinforced polypropylene				
风罩 Fan cover	材料 Material	钢板 Steel				
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25				
	防腐蚀等级 Corrosion class	C3 (中等) C3 (medium)				
定子绕组 Stator winding	材料 Material	铜 Copper				
	绝缘 Insulation	F 级绝缘, B 级温升, 除非另有规定 Insulation class F. Temperature rise class B unless otherwise stated				
	绕组保护 Winding protection	可选 As option				
转子绕组 Rotor winding	材料 Material	压铸铝 Pressure die-cast aluminum				
平衡方法 Balancing method		半键平衡 Half-key balancing as standard				
排水孔 Drain holes		排水孔具有可闭合塞, 交付时为打开状态 Drain holes with closable plastic plugs, open on delivery				
键槽 Keyway		开口槽 Open keyway				
防护等级 Enclosure		IP 55				
冷却方式 Cooling method		IC 411				
吊环 Lifting lug		一体式铸铁吊环 Integrated cast iron lifting lug				

# 一般用途电机简介

## General performance motors in brief

**机座号 280-355**

**Frame size 280-355**

电机尺寸 Motor size		280	315	355
机座与端盖 Stator and end shields	材料 Material	铸铁 Cast iron		
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25		
	防腐蚀等级 Corrosion class	C3 (中等) C3 (medium)		
底脚 Feet		一体式铸铁底脚 Integrated cast iron feet		
轴承 Bearings	D 端 D-end	6316/C3 6319/C3 (4-8P)	6316/C3 (2P) 6319/C3 (4-8P)	6316/C3 (2P) 6322/C3 (4-8P)
	N 端 N-end	6316/C3	6316/C3	6316/C3
轴向锁定轴承 Axially locked bearings		D 端锁定 Locked at D-end		
轴承密封 Bearing seals	D 端, N 端 D-end, N-end	V 形圈 V-ring		
润滑 Lubrication		可润滑轴承 Regreasable bearings		
铭牌 Rating plate	材料 Material	不锈钢 Stainless steel		
接线盒 Terminal box	接线盒材料 Frame material	铸铁 Cast iron		
	接线盒盖材料 Cover material	铸铁 Cast iron		
	防腐蚀等级 Corrosion class	C3 (中等) C3 (medium)		
	螺钉 Screws	电镀锌钢 Zinc-electroplated steel		
	螺纹孔 Threaded openings	2xM63+2xM20	2xM63+2xM20	2xM75+2xM20
连接件 Connections	最大铜线 (Cu) 截面积 (mm <sup>2</sup> ) Max Cu-area mm <sup>2</sup>	2x150	2x240	4x240
	接线 Terminals	电缆接线头, 6 个端子 Cable lugs, 6 terminals		
风扇 Fan	材料 Material	玻璃纤维增强聚丙烯 Glass-fiber reinforced polypropylene		
风罩 Fan cover	材料 Material	钢板 Steel		
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25		
	防腐蚀等级 Corrosion class	C3 (中等) C3 (medium)		
定子绕组 Stator winding	材料 Material	铜 Copper		
	绝缘 Insulation	F 级绝缘, B 级温升, 除非另有规定 Insulation class F, Temperature rise class B unless otherwise stated		
	绕组保护 Winding protection	定子绕组安装 PTC 热敏电阻 (3 个串联), 150°C PTC - thermistors (3 in series), 150 °C, in stator winding.		
转子绕组 Rotor winding	材料 Material	压铸铝 Pressure die-cast aluminum		
平衡方法 Balancing method		半键平衡 Half-key balancing as standard		
排水孔 Drain holes		排水孔具有可闭合塞, 交付时为打开状态 Drain holes with closable plastic plugs, open on delivery		
键槽 Keyway		开口槽 Open keyway		
防护等级 Enclosure		IP 55		
冷却方式 Cooling method		IC 411		
吊环 Lifting lug		分体式钢制吊环, 通过吊环螺纹连接到机座 Separate steel lifting lug, bolted to the stator		



# 我们为您提供电机及传动单元业务

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M3BJ/M3LJ/M3BC/M3BL/HDP/M2SE/M3GP/M2JA(X)/QAMT

高压电机:NXR/AXR/NMI/AMI/AMD/NMK/AML/AMS/AMZ

变频器:ACS55/ACS150/ACS310/ACS355/ACS380/ACS510

ACS530/ACH531/ACQ531/ACS550/ACS580/ACS880  
ACS1000ACS580MV/ACS2000/ACS6000/DCS880/DCS550

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## 销售支持

销售机构 : 南京川投电气有限公司

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